

Contents

Foreword	3
1 The GPS matrix system.....	9
1.1 The GPS philosophy	9
1.2 Features	10
1.3 The three worlds.....	13
1.4 The duality principle.....	14
1.5 Operations	15
1.6 Operators	16
1.7 The GPS matrix system	17
1.8 Summary.....	32
2 Dimensional tolerances	35
2.1 Drawing indications	35
2.2 Types of dimensions	36
2.3 Features of size	36
2.4 Two-point size.....	38
2.5 Global size.....	38
2.6 Envelope requirement	42
2.7 Indication of size requirements.....	44
2.8 ISO 286.....	45
2.9 Former practice.....	48
2.10 Dimensions other than size	49
2.11 Summary.....	52
3 Tolerance zones	55
3.1 3D tolerance zones.....	58
3.2 Set of 2D tolerance zones.....	65
3.3 Individual 2D tolerance zones	70
3.4 Summary.....	74
4 Tolerance symbols.....	77
4.1 Fixed tolerance zones	82
4.2 Mobile tolerance zones.....	100
4.3 Unrelated tolerance zones.....	128
4.4 Run-out tolerances	152
4.5 Summary.....	162

5	Datums and datum systems.....	163
5.1	The coordinate system of the component	165
5.2	Datums and datum features	166
5.3	Locking of degrees of freedom.....	170
5.4	Datum systems	172
5.5	Datum indicators	176
5.6	Datum targets.....	177
5.7	Common datum.....	179
5.8	Datums in the tolerance indicator	182
5.9	Theoretically exact dimensions.....	184
5.10	Summary.....	189
6	Combination of size and geometrical tolerances.....	191
6.1	Maximum material requirement	192
6.2	Maximum material requirement on datums.....	200
6.3	Maximum material requirement for TED patterns.....	212
6.4	Least material requirement.....	215
6.5	Summary.....	221
7	Special drawing indications.....	225
7.1	All around.....	225
7.2	Common zone.....	227
7.3	Projected tolerance zone.....	228
7.4	Flexible components.....	229
7.5	Summary.....	230
8	General tolerances	233
8.1	General dimensional tolerances.....	234
8.2	General geometrical tolerances.....	236
8.3	Summary.....	238
9	Surface texture tolerances.....	239
9.1	What is surface texture?	240
9.2	Filtering.....	243
9.3	Basic parameters	248
9.4	Acceptance rules	255
9.5	Drawing indications	257
9.6	Advanced parameters.....	266
9.7	Surface imperfections.....	270
9.8	Summary.....	273

10 Edges	275
10.1 Tolerancing of edges of undefined shape according to ISO 13715.....	278
10.2 Tolerancing of radii according to ISO 129-1.....	284
10.3 Tolerancing of chamfers according to ISO 129-1.....	286
10.4 Tolerancing of edges with geometrical tolerances.....	287
10.5 Summary.....	289
Appendix A – A tolerancing example	291
A.1 Establishment of datum systems.....	299
A.2 Tolerancing of features of size.....	323
A.3 Positioning of features with fixed tolerances.....	325
A.4 Mobile related tolerances.....	333
A.5 Unrelated form tolerances.....	336
A.6 Combination of tolerances.....	338
A.7 Surface texture tolerances.....	345
A.8 Edge tolerances.....	347
A.9 The finished drawings.....	350
A.10 Non-functional features.....	353
A.11 The expensive way.....	356
A.12 Summary.....	361
Appendix B – The degrees of freedom indicator	364
Index	371
Word list	375